



#9068A-MOD Conversion Kit Instructions

The #9068A-MOD Conversion Kit converts the #9068 to the #9068A. The kit consists of a new Horizontal Arm along with (2) Spacers and (2) Magnet Plates that attach to the Vertical Bar.

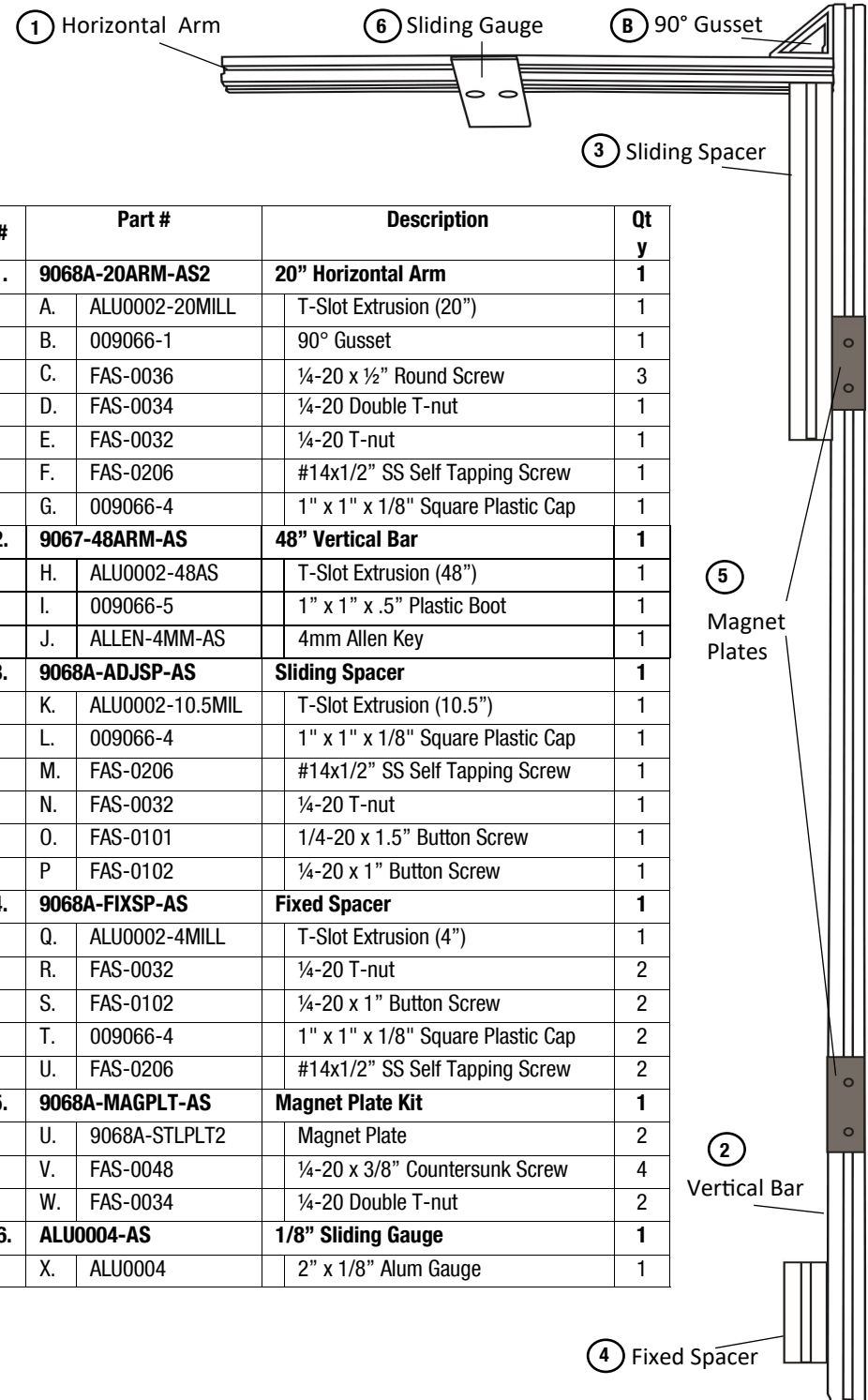
You will need to utilize the existing Vertical Bar and Sliding Gauge from the original #9068.

To begin the conversion, disassemble the old #9068, detaching the Horizontal Arm from the Vertical Bar. Remove the Sliding Gauge from the Horizontal Arm, then discard the arm.

Assembling the #9068A:

- 1: Using your existing 1/8" Sliding Gauge (6), attach it to the underside of the new 20" Horizontal Bar (1).
- 2: Attach the Horizontal Bar with Sliding Gauge to the Sliding Spacer (3) using the provided button screw (O) of Sliding Spacer through the 90° Gusset (B).
- 3: Attach the provided Fixed Spacer (4) to the bottom of the Vertical Bar approximately 2 inches from the end with the provided T-nuts (R) and Screws (S).
- 4: Loosen the attached Double T-nut (D) on the 90° Gusset and Single T-nut (N) on the end of the Sliding Spacer. Attach the combined unit to the existing 48" Vertical Bar (2) by sliding the t-nuts into the grove on the bar. Once in place, tighten t-nut screws.
- 5: Attach the two Magnet Plates (U) to the side opposite the flat side of the Vertical Bar with the provided Double T-nuts (W) and 3/8" Counter Sunk Screws (V).

Your #9068 has now been converted into a #9068A and is ready for use. When adjusting the height of the Horizontal Arm, loosen both the Gusset screws and the Sliding Spacer screws. The Horizontal Arm and Sliding Spacer will move up and down the Vertical Bar as one unit.



#	Part #		Description	Qty
1.	9068A-20ARM-AS2		20" Horizontal Arm	1
	A.	ALU0002-20MILL	T-Slot Extrusion (20")	1
	B.	009066-1	90° Gusset	1
	C.	FAS-0036	¼-20 x ½" Round Screw	3
	D.	FAS-0034	¼-20 Double T-nut	1
	E.	FAS-0032	¼-20 T-nut	1
	F.	FAS-0206	#14x1/2" SS Self Tapping Screw	1
	G.	009066-4	1" x 1" x 1/8" Square Plastic Cap	1
2.	9067-48ARM-AS		48" Vertical Bar	1
	H.	ALU0002-48AS	T-Slot Extrusion (48")	1
	I.	009066-5	1" x 1" x .5" Plastic Boot	1
	J.	ALLEN-4MM-AS	4mm Allen Key	1
3.	9068A-ADJSP-AS		Sliding Spacer	1
	K.	ALU0002-10.5MIL	T-Slot Extrusion (10.5")	1
	L.	009066-4	1" x 1" x 1/8" Square Plastic Cap	1
	M.	FAS-0206	#14x1/2" SS Self Tapping Screw	1
	N.	FAS-0032	¼-20 T-nut	1
	O.	FAS-0101	1/4-20 x 1.5" Button Screw	1
	P.	FAS-0102	¼-20 x 1" Button Screw	1
4.	9068A-FIXSP-AS		Fixed Spacer	1
	Q.	ALU0002-4MILL	T-Slot Extrusion (4")	1
	R.	FAS-0032	¼-20 T-nut	2
	S.	FAS-0102	¼-20 x 1" Button Screw	2
	T.	009066-4	1" x 1" x 1/8" Square Plastic Cap	2
	U.	FAS-0206	#14x1/2" SS Self Tapping Screw	2
5.	9068A-MAGPLT-AS		Magnet Plate Kit	1
	U.	9068A-STLPLT2	Magnet Plate	2
	V.	FAS-0048	¼-20 x 3/8" Countersunk Screw	4
	W.	FAS-0034	¼-20 Double T-nut	2
6.	ALU0004-AS		1/8" Sliding Gauge	1
	X.	ALU0004	2" x 1/8" Alum Gauge	1



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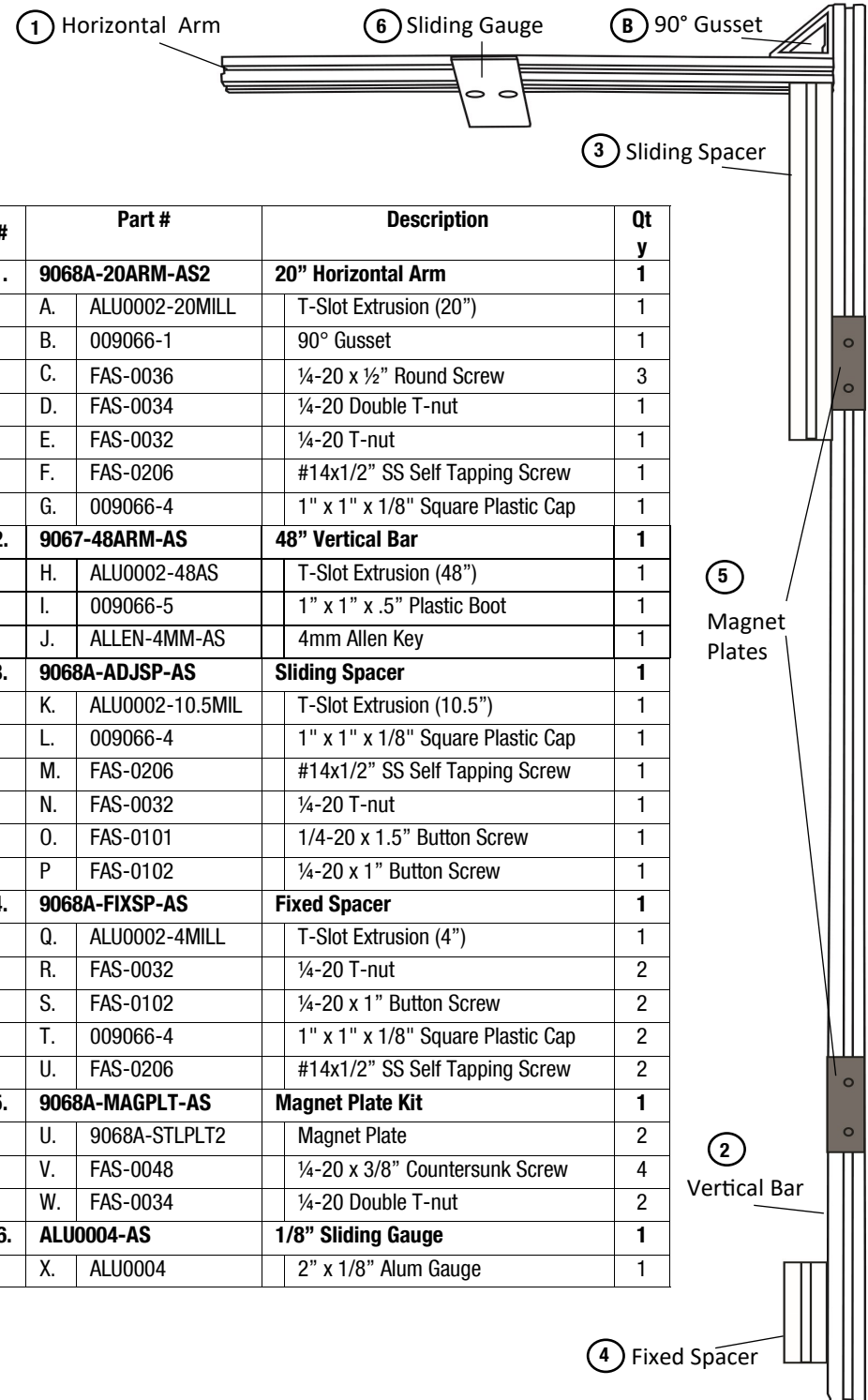
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- 2: Attach the Horizontal Bar with Sliding Gauge to the Sliding Spacer (3) using the provided button screw (O) of Sliding Spacer through the 90° Gusset (B).
- 3: Attach the provided Fixed Spacer (4) to the bottom of the Vertical Bar approximately 2 inches from the end with the provided T-nuts (R) and Screws (S).
- 4: Loosen the attached Double T-nut (D) on the 90° Gusset and Single T-nut (N) on the end of the Sliding Spacer. Attach the combined unit to the existing 48" Vertical Bar (2) by sliding the t-nuts into the grove on the bar. Once in place, tighten t-nut screws.
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	U.	9068A-STLPLT2	Magnet Plate	2
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	W.	FAS-0034	¼-20 Double T-nut	2
6.	ALU0004-AS		1/8" Sliding Gauge	1
	X.	ALU0004	2" x 1/8" Alum Gauge	1